

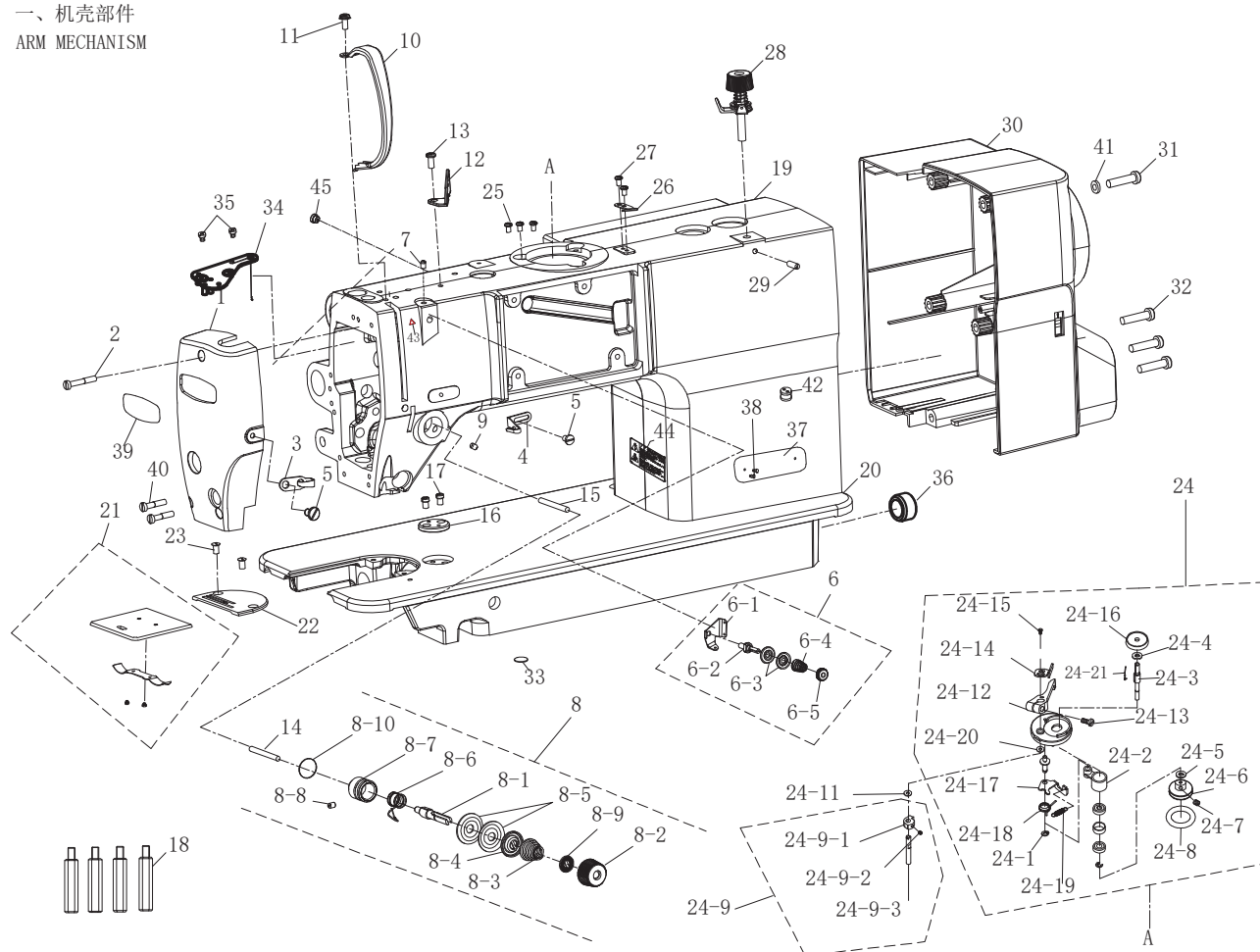
PARTS BOOK

WALKER 6F

Automatic industrial lockstitch sewing
machine with walking feed

HD *texi*

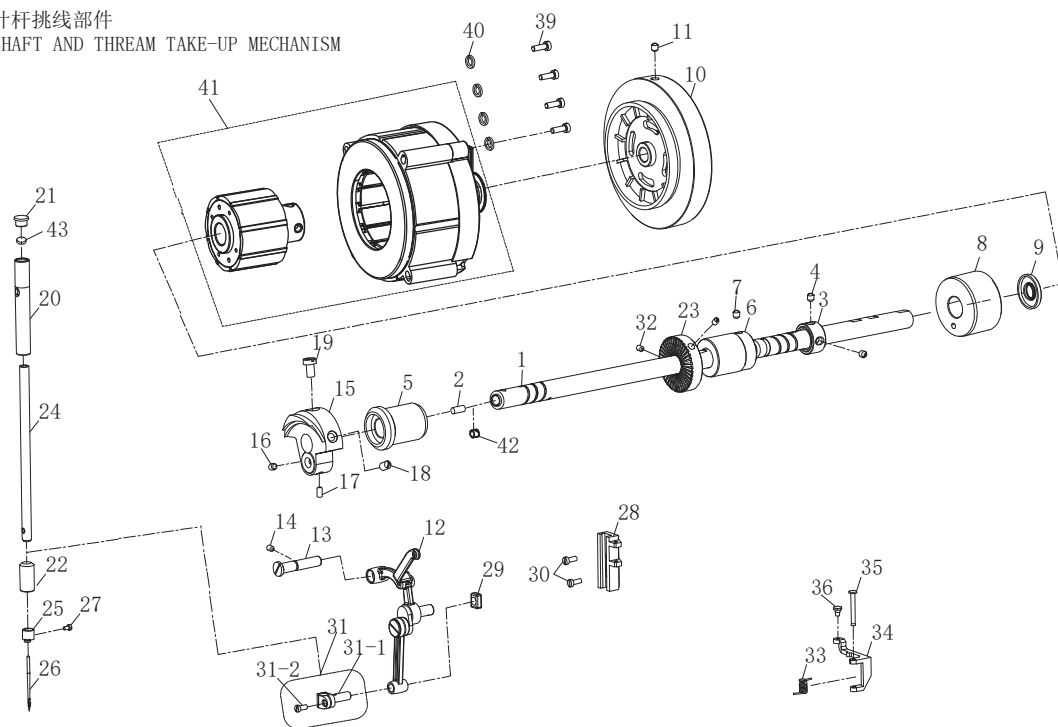
一、机壳部件
ARM MECHANISM



1、机壳部件/ARM MECHANISM					
序号	新图号	名称	Name of parts	数量	备注
1	333001001	面板	Face plate	1	
2	S074374021	面板螺钉	Screw	3	
3	030301003	面板线钩	Thread guide	1	
4	030301004	线钩	Thread guide	1	
5	S074374006Z	线钩螺钉	Screw	3	
6	030301006	小夹线组件	Thread guide assy	1	
6-1	030301006-1	小夹线过线板	Thread guide	1	
6-2	030301006-2	小夹线螺钉	Pre-tension stud	1	
6-3	030301006-3	小夹线组板	Tension disc	2	
6-4	030301006-4	小夹线弹簧	Tenison Spring	1	
6-5	303001006-5	小夹线螺母	Adjusting screw	1	
7	S144374006-1	小夹线固定螺钉	Screw	1	
8	030301008	夹线组件	Thread tension bracket assy.	1	
8-1	03030108-1	夹线螺钉	Tension stud	1	
8-2	30300108-2	夹线螺母	Tension nut	1	
8-3	03030108-3	夹线弹簧	Tension spring	1	
8-4	03030108-4	松线板	Disc presser	1	
8-5	03030108-5	夹线板	Disc tension	2	
8-6	03030108-6	挑线簧	Thread take-up Spring	1	
8-7	03030108-7	夹线调节座	Thread tension bracket	1	
8-8	03030108-8	夹线调节座螺钉	Set screw	1	
8-9	03030108-9	夹线器止动板	Stoppr	1	
8-10	03030108-10	O型圈	O-ring	1	

序号	新 图 号	名 称	Name of parts	数量	备注
9	S115952811	夹线器调节座固定螺钉	Set screw	1	
10	030301010	挑线杆防护罩	Cover	1	
11	S044374006Z	挑线杆防护罩螺钉	Screw	1	
12	991001007	三眼过线板	Thread retainer	1	
13	S074374007P	三眼过线板螺钉	Screw	1	
14	030301014	松线钉	Tension release pin	1	
15	030301027	松线辅钉	Tension release stud	1	
16	280001037	卷边器	Ruler plate	1	
17	S074374006Z	卷边器螺钉	Screw	2	
18	030301018	底板支柱	Bed leg	4	
19	333001019A	机壳	Arm	1	
20	030301021	底板	Bed	1	
21	030301021	推板组件	Slide plate assy.	1	
22	030301022	针板	Need plate	1	
23	S044374006Z	针板螺钉	Screw	2	
24	030301024	绕线器组件	Winding device assembly	1	
25	M080500810	绕线器组件固定螺钉	Screw	3	
26	991001043	割线刀	Sutting knife	1	
27	S093574005	割线刀螺钉	Screw	1	
28	030301046	绕线器小夹线器组件	Thread guide assy.	1	
29	S115952811	小夹线紧定螺钉	Nut	1	
30	333001030HL	电控组件（沪龙）	Motor cover	1	
31	M180500845	电控螺钉	Screw	1	
32	M180500830	电控螺钉	Screw	3	
33	303001033	检验标示	Inspection mark	1	
34	030301034	油线板组件	Plate as-oil line	1	
35	S073574011Y	油线板组件螺钉	Screw	2	
36	0303070019	下轴盲孔塞	Rubber plug	1	
37	303001037	型号牌	Modle plate	1	
38	991001039	型号牌铆钉	Pole	2	
39	303001039	面板商标牌	Face plate	1	
40	S074374021	面板螺钉	Screw	2	
41	W220801605	垫片	Shim	1	
42	991001018	导线过线套	Magnet cord rubber	1	
43	280001070	安全标示	Safety mark	1	
44	991001012	安全指示牌	Safety signs	1	
45	280001063	操作面板出线橡胶塞	Rubber plug for outgoing		

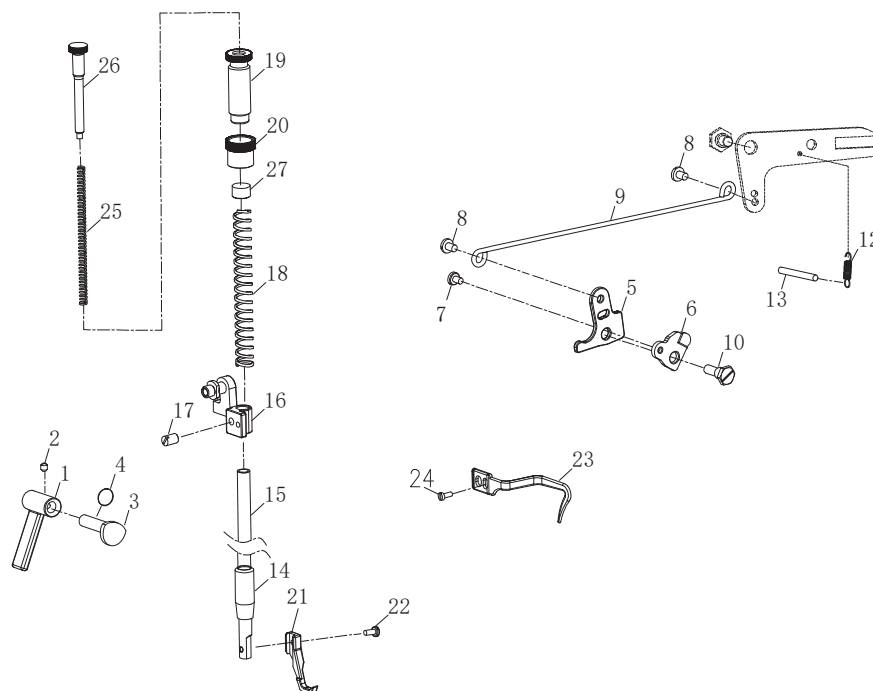
二、针杆挑线部件
ARM SHAFT AND THREAM TAKE-UP MECHANISM



2、针杆挑线部件/ARM SHAFT AND THREAM TAKE-UP MECHANISM					
序号	新图号	名称	Name of parts	数量	备注
1	33302001	上轴	Upper shaft	1	
2	030302002	上轴橡皮塞	Robber cap	1	
3	030302003	上轴紧圈	Collar	1	
4	S116354006	上轴紧圈螺钉	Screw	2	
5	030302005	上轴前轴套	Bush, L	1	
6	030302006	上轴中轴套	Bush, M	1	
7	S115952807	上轴中轴套螺钉	Screw	1	
8	333002008	上轴后套		1	
9	030302009	上轴油封组件	Oil seal	1	
10	333002010	手轮	Hand wheel	1	
11	S145952808	主动轮螺钉	Screw	2	
12	030302012	挑线杆组件	Support	1	
13	030302012-1	挑线连杆铰链销	Support shaft	1	
14	991002001	挑线连杆铰链销螺钉	Set screw	2	
15	030302014	针杆曲柄	Thread take-up crank	1	
16	S116354006	挑线曲柄螺钉	Screw	1	
17	030302019	挑线曲柄定位螺钉	Screw	1	
18	S154374006	针杆曲柄螺钉	Screw	1	
19	030302019	针杆曲柄定位螺钉	Screw	1	
20	030302020	针杆上轴套	Bush, U	1	
21	030307033	针杆上孔塞	Rubber cap	1	
22	030302022	针杆下轴套	Bush, D	1	
23	030302023	绕线器摩擦轮	Friction wheel of wire winding device	1	
24	030302024	针杆	Needle bar	1	
25	030302025	针杆过线环	Thread guide	1	
26	991003011H-11	机针	Needle	1	
27	S083184405	夹针螺钉	Set screw	1	

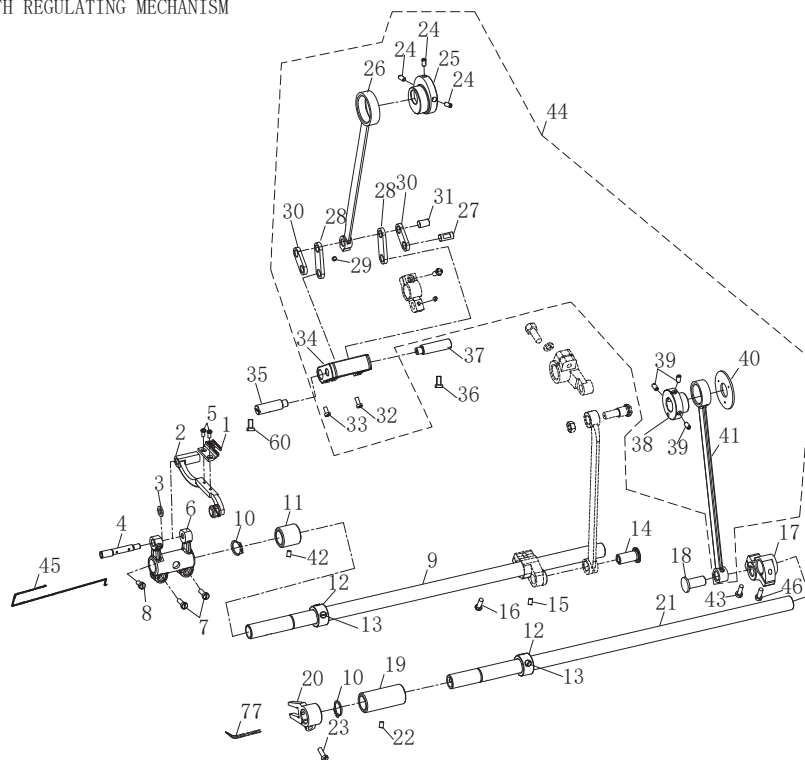
序号	新 图 号	名 称	Name of parts	数量	备注
28	030302028	滑块槽	Guide	1	
29	030302029	针杆接头滑块	Slide block	1	
30	S074374007P	滑块导轨螺钉	Screw	2	
31	030302031	针杆连接柱组件	Needle bar clamp assy.	1	
31-1	030302031-1	针杆连接柱	Need bar clamp	1	
31-2	S073574007	针杆连接柱螺钉	Set screw	1	
32	S144374006-1	摩擦轮螺钉	Screw	2	
33	030302033	铰链弹簧	Sping	1	
34	333002028G	松线铰链	Tension release plate	1	
35	030302035	铰链销	Tension release pin	1	
36	030302036	铰链螺钉	Screw	1	
39	M18050860	电机安装螺钉	Screw	4	
40	680012024	弹簧垫片	Washer	4	
41	333002045-1	主轴电机	Motor	1	
42	280003036	曲柄油量限制毡	Roller felt	1	
43	280003036	针杆油毡	Needle rod linoleum	1	

三、压脚部件
FEEDING AND FEED LIFTING MECHANISM



3、压脚部件/FEEDING AND FEED LIFTING MECHANISM					
序号	新图号	名称	Name of parts	数量	备注
1	030303001	压脚扳手	Presser bar lifter	1	
2	101S11001	压脚扳手螺钉	Screw	1	
3	030303003	压紧扳手提升凸轮	Lifter crank	1	
4	0350430018	压紧扳手提升凸轮油封	O ring	1	
5	030303005	膝控提升顶杆（左）	Lifter lever	1	
6	030303006	松线凸轮	Guide plate	1	
7	S074374007	膝控提升顶杆（左）螺钉	Screw	1	
8	030303008	铰链螺钉	Screw	2	
9	030303009G	膝控提升拉杆	Collecting rod	1	
10	333003030	松线凸轮轴位螺钉	Screw	1	
12	333003012	膝控顶杆提升杠杆（右）弹簧	Spring, extension	1	
13	030303014	弹簧销	Spring hook	1	
14	030303016	压紧杆轴套	Bush	1	
15	030303017	压紧杆	Presser bar	1	
16	030303018	压紧杆导架	Guide bracket	1	
17	S115952810	压紧杆导架螺钉	Screw	1	
18	333003020	压紧杆弹簧(108长)	Spring compression	1	
19	030303021A	调压螺钉	Screw	1	
20	030303021A	调压螺母	Nut	1	
21	030303023	压脚	Presser foot inside	1	
22	S074374008Z	压脚螺钉	Screw	1	
23	030303025F	大线勾	Thread guide	1	
24	S074374008	大线勾螺钉	Screw	1	
25	333003027	辅助调压弹簧76	Adjusting Spring	1	
26	030303028	辅助调压螺钉	Adjusting screw	1	
27	030303029	调压螺钉衬套	Pressure regulating screw bush	1	

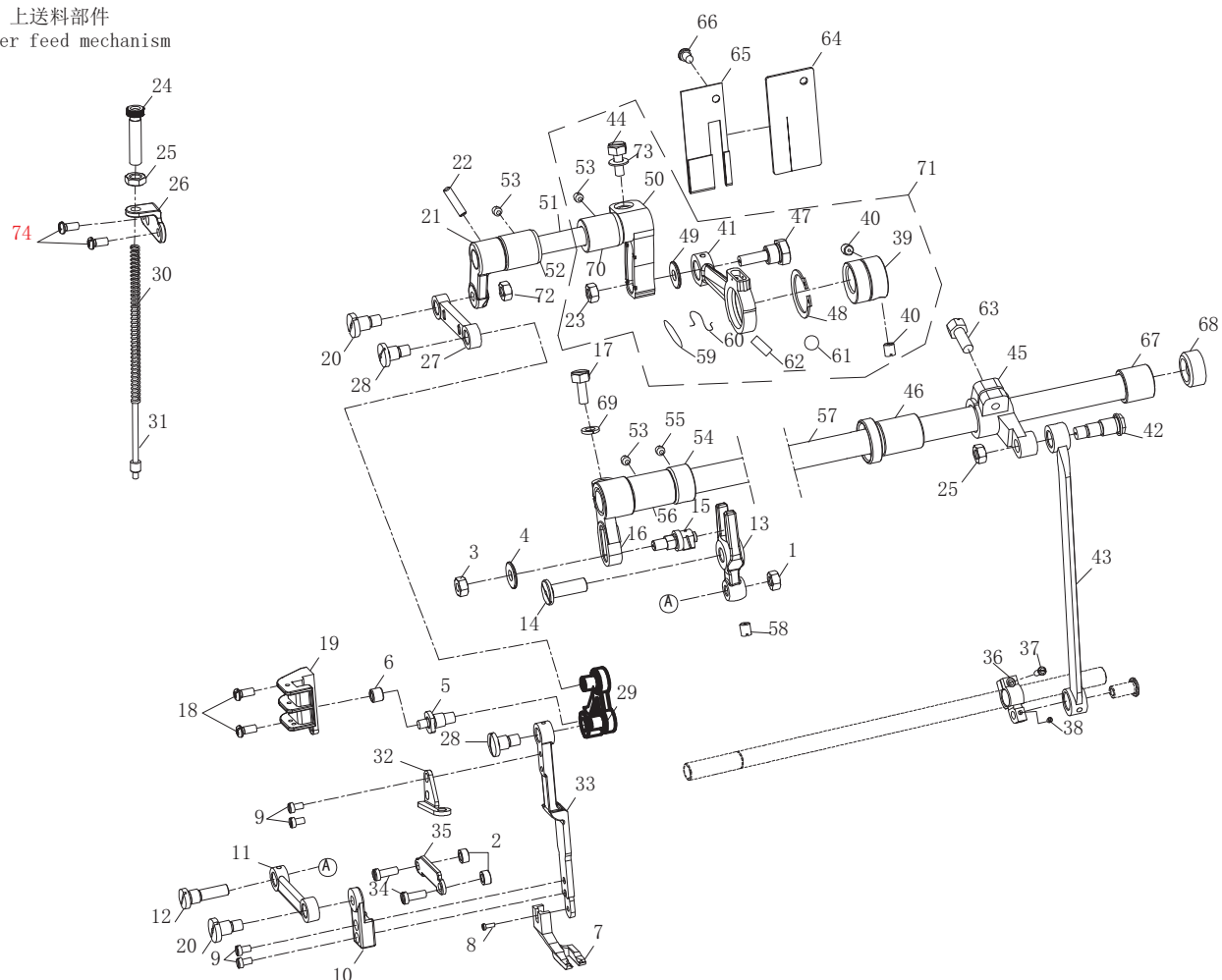
四、送料部件
STITCH LENGTH REGULATING MECHANISM



4、送料部件/STITCH LENGTH REGULATING MECHANISM					
序号	新图号	名称	Name of parts	数量	备注
1	D1711DG	送布牙	Feed dog	1	
2	030304002	牙架小组件	Feed bar	1	
3	030304003	牙架垫圈	Washer	1	
4	030304004	牙架曲柄偏心轴	Shaft	1	
5	S073574011Z	送布牙螺钉	Screw	2	
6	030304006	牙架曲柄	Feed rock arm	1	
7	S074762815	牙架曲柄螺钉	Screw	2	
8	S084374007	牙架曲柄偏心轴螺钉	Screw	1	
9	030304009	送布轴	Feed shaft	1	
10	991005030	卡簧	Retaining ring	2	
11	030304011	送布轴前套	Bush, L	1	
12	030304012	抬牙, 送布轴紧圈	Collar	2	
13	S126354004	紧圈螺钉	Screw	4	
14	030304015	曲柄连杆短销	Stud	1	
15	S074374007	曲柄连杆短销螺钉	Set screw	1	
16	S074763212	送布轴曲柄(右)螺钉	Screw	1	
17	030304018	抬牙后曲柄	Feed lifting arm	1	
18	030304019	抬牙轴曲柄铰链轴	Pin	1	

18	030304019	抬牙轴曲柄铰链轴	Pin	1	
19	030304020	抬牙轴前轴套	Bush, L	1	
20	030304021	抬牙叉	Feed lifting arm	1	
21	030304022	抬压轴	Shaft	1	
22	S155952808	抬压轴前套螺钉	Screw	1	
23	S084374012	抬牙叉夹紧螺钉	Screw	1	
24	S154763208	送布凸轮螺钉	Screw	3	
25	030304047	送布凸轮	Feed cam	1	
26	030304048	送布连杆	Feed connecting rod	1	
27	030304050	曲柄连杆长销	Stud	1	
28	030304051	曲柄长连杆	Link	2	
29	S144374006	送布连杆螺钉	Screw	1	
30	030304053	曲柄短连杆	Link	2	
31	030304054	曲柄连杆短销	Shaft	1	
32	S073574006	的连杆销螺钉	Screw	1	
33	S073574005	连杆偏心轴螺钉	Screw	1	
34	333009012	针距调节曲柄	Feed regulator crank	1	
35	030304059	针距调节曲柄定位销（左）	Pin shaft, L	1	
36	S074374012	左、右定位销螺钉	Screw	2	
37	030304061	针距调节曲柄定位销（右）	Pin shaft, R	1	
38	030304064	抬牙凸轮	Eccentric wheel	1	
39	030304065	抬牙凸轮螺钉	Screw	3	
40	030304066	凸轮隔离片	Holder	1	
41	030304067	抬牙连杆	Feed lifting rod	1	
42	S155952808	送布轴前套螺钉	Screw	1	
43	S074762815-1	抬牙曲柄螺钉	Screw	1	
44	333004076B	大连杆组件	Dalian rod assembly	1	
	030304076H	大连杆组件(厚料)	Dalian rod assembly	1	
44	333004076HB	大连杆组件（汇宝）	Dalian rod assembly	1	
	333004076	大连杆组件	Dalian rod assembly	1	
	333004076B	大连杆组件	Dalian rod assembly	1	
45	991009008	油线	Oil line	1	
46	205808014	抬牙曲柄螺钉	Screw	1	

五、上送料部件
Upper feed mechanism

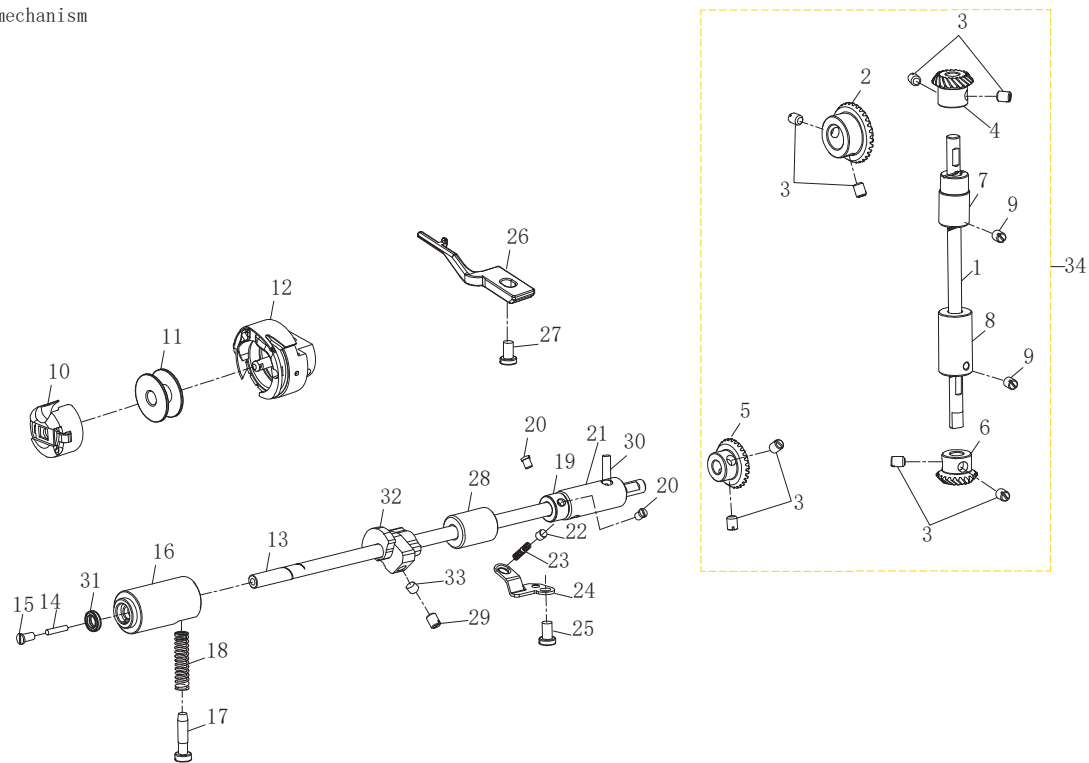


5、上送料部件\Upper feed mechanism					
序号	新图号	名称	Name of parts	数量	备注
1	N216354005	压脚送料变动连杆螺母	Nut	2	
2	030305002	压脚连杆压板垫块	Collar	2	
3	N210601005	压脚曲柄连杆螺母	Nut	1	
4	W220651520	压脚曲柄连杆垫圈	Washer	1	
5	030303018	送料曲柄导柱轴	Roller shaft	1	
6	030305006	提升压脚导柱轴滚柱	Roller	1	

7	030305007-7	外压脚	Walking foot	1	
	030305007-1	单边压脚（大）	Single presser foot (large)	1	
	030305007-1X	单边压脚（小）	Single presser foot (small)	1	
	030305007-2	外压脚11.9	External presser foot	1	
	030305007-5	外压脚12.4	External presser foot	1	
	030305007L	外压脚L	Walking foot L	1	
8	S074374008Z	压脚螺钉	Screw	1	
9	S123574005	摆动连杆座螺钉	Screw	4	
10	030305033A	摆压脚杆座	Clamper	1	
11	030305011	摆压脚连杆	Link	1	
12	030305012	压脚送料变动连接螺钉	Shoulder screw	1	
13	030305013	摆压脚叉型杆	Lever	1	
14	030305014	摆压脚叉型杆销	Shaft	1	
15	030305015	压脚送料变动曲柄组件	Roller shaft assy.	1	
16	030305016	压脚摆动前曲柄	Crank	1	
17	S206352416	前曲柄螺钉	Screw	2	
18	S074374008	提升压脚导位板螺钉	Screw	4	
19	030305019	提升压脚导位板	Lever guide	1	
20	030305020	压脚送料曲柄连杆螺钉	Screw	2	
21	030305051A	压脚提升前曲柄	Feed lifting arm crank, L	1	
22	030305051A	圆柱销	Pin	1	
23	N210635405	六角螺母	Nut	1	
24	030305076	摆压脚调压螺钉	Screw	1	
25	N217142805	摆压脚调压螺母	Nut	2	
26	030305026	摆压脚调压螺钉架	Bracket	1	
27	030305020	压脚送料曲柄连杆	Link	1	
28	030304072	压脚送料曲柄螺钉	Screw	2	
29	030303018	压脚送料曲柄	Feed lever	1	
30	030305030	摆压脚调压弹簧	Spring compression	1	
31	030305031	调压杆弹簧导柱	Guide shaft	1	
32	030206017	提升压脚导柱定位板	Lower pressure spring lower bracket	1	
33	030305033A	摆压脚杆组件	Connecting rod	1	
34	S084374012	提升压脚连接压板螺钉	Screw	2	

序号	新 图 号	名 称	Name of parts	数量	备注
35	030305035	提升压脚连接压板	Rod guide	1	
36	030305036	送布曲柄	Feed rocker arm	1	
37	S074374012-3	送布曲柄螺钉	Screw	1	
38	S074374008Z	螺钉	Screw	1	
39	030305071	压脚升降偏心轮	Eccentric wheel	1	
40	S076352805	螺钉	Screw	2	
41	030304076	连杆组件	Connecting rod	1	
42	030305042	压脚后曲柄连杆螺钉	Shoulder screw	1	
43	030305043	摆压脚大连杆	Connecting rod	1	
44	S206352416	偏心连杆调节曲柄螺钉	Screw	1	
45	030305045	压脚摆动后曲柄	Feed lifting arm crank, R	1	
46	030305046	压脚摆动轴中轴套	Bush, M	1	
47	030305047	偏心轮连杆螺钉	Screw	1	
48	030305048	轴用C型挡圈	Retaining ring, C	1	
49	W220651615	垫圈	Washer	1	
50	030305071	偏心连杆调节曲柄	Feed arm	1	
51	030305051A	提升轴组件	Feed lifting shaft	1	
52	030305052	压脚升降轴前套	Bush	2	
53	M155952807	摆动升降轴套支头螺钉	Screw	3	
54	030304012	压脚摆动紧圈	Collar	1	
55	S126354004	压脚摆动紧圈螺钉	Screw	1	
56	030305056	压脚摆动轴前轴套	Bush, L	1	
57	333005057	摆动轴（长）	Upper feed shaft	1	
58	S115952807	紧定螺钉	Screw	1	
59	030305059	偏心轮连杆油毡	Oil felt	1	
60	030305060	偏心轮连杆油毡压簧	Spring	1	
61	030305059	偏心轮羊毛毡	Eccentric wool felt	1	
62	030305064	油毡（小长方形）	Asphalt felt	1	
63	S185952816	后曲柄螺钉	Screw	1	
64	030305064	油毡	Oil felt	1	
65	030305065	挡板	Baffle	1	
66	S044762810	螺钉	Screw	1	
67	333005067	摆动轴后套	Bush	1	
68	030301036	橡胶塞	Rubber stopper	1	
69	030305069	弹性垫片	Elastic gasket	1	
70	030305070	压脚升降轴后套	Rear sleeve of presser foot lifting shaft	1	
71	030305071	小偏心轮组件	Small eccentric assembly	1	
72	N216354005	螺母	Nut	1	
73	W230621403	弹簧垫片	Spring washer	1	
74	030305072	摆压脚调压螺钉架螺钉	Screw	2	

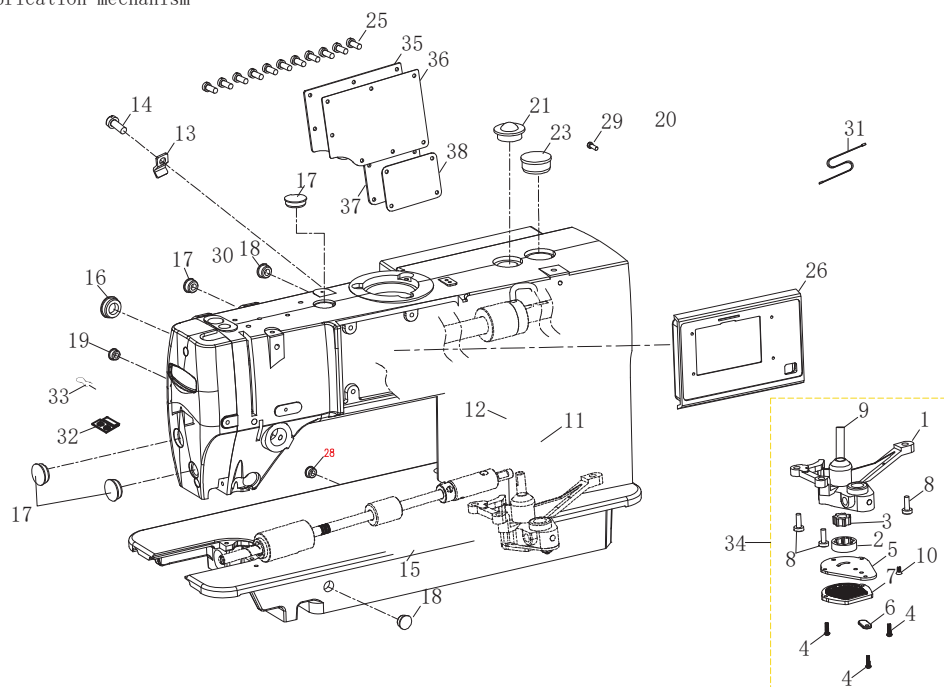
六、旋梭部件
Hook mechanism



6、旋梭部件\Hook mechanism					
序号	新图号	名称	Name of parts	数量	备注
1	030306001	竖轴	Vertical shaft	1	
2	030306002	上轴伞齿轮	Bevel gear, upper shaft	1	
3	S116354007	伞齿轮螺钉	Set screw	8	
4	030306004A	竖轴伞齿轮（上）	Bevel gear, vertical shaft, U	1	
5	991003021	下轴伞齿轮	Bevel gear, lower shaft	1	
6	991003019	竖轴伞齿轮（下）	Bevel gear, vertical shaft, L	1	
7	030306007	竖轴上轴套	Bush, vertical shaft, U	1	
8	030306008	竖轴下轴套	Bush, vertical shaft, L	1	

序号	新 图 号	名 称	Name of parts	数量	备注
9	S115952807	竖轴轴套螺钉	Screw	2	
10	030306010	梭芯套组件	Bobbin case	1	
11	030306011	梭芯	Bobbin	1	
12	030306012	旋梭组件	Hook assy.	1	
13	030306013	下轴	Lower shaft	1	
14	991003027	下轴油芯	Filter	1	
15	991003028	下轴漏油塞螺钉	Screw	1	
16	030306016	下轴前轴套	Bush, lower shaft, L	1	
17	030306017	油量调节螺钉	Adjusting screw, oil	1	
18	030306018	油量调节弹簧	Adjusting Spring	1	
19	030306019	下轴紧圈	Collar	1	
20	S074374005	下轴紧圈螺钉	Screw	2	
21	030306021	下轴轴套（右）	Bush, lower shaft, R	1	
22	030306022	柱塞	Plunger	1	
23	030306023	柱塞弹簧	Spring	1	
24	030306024	挡板	Holder plate	1	
25	S075952810C	挡板螺钉	Screw	1	
26	030306026	旋梭定位钩	B/case holder position bracket	1	
27	S074374010D	旋梭定位钩螺钉	Screw	1	
28	030306028	下轴中轴套	Bush, lower shaft, M	1	
29	S156354010	切线凸轮螺钉	Screw	2	
30	030306030	下轴轴套油管	Oil tube	1	
31	030306031	下轴油封	Oil seal	1	
31	030306031N	下轴油封	Oil seal	1	
32	030306032	切线凸轮	Thred shear cam	1	
33	991006020	切线凸轮垫	Pole	2	
34	030306004A	伞齿轮组件	Gear pinion asm.	1	

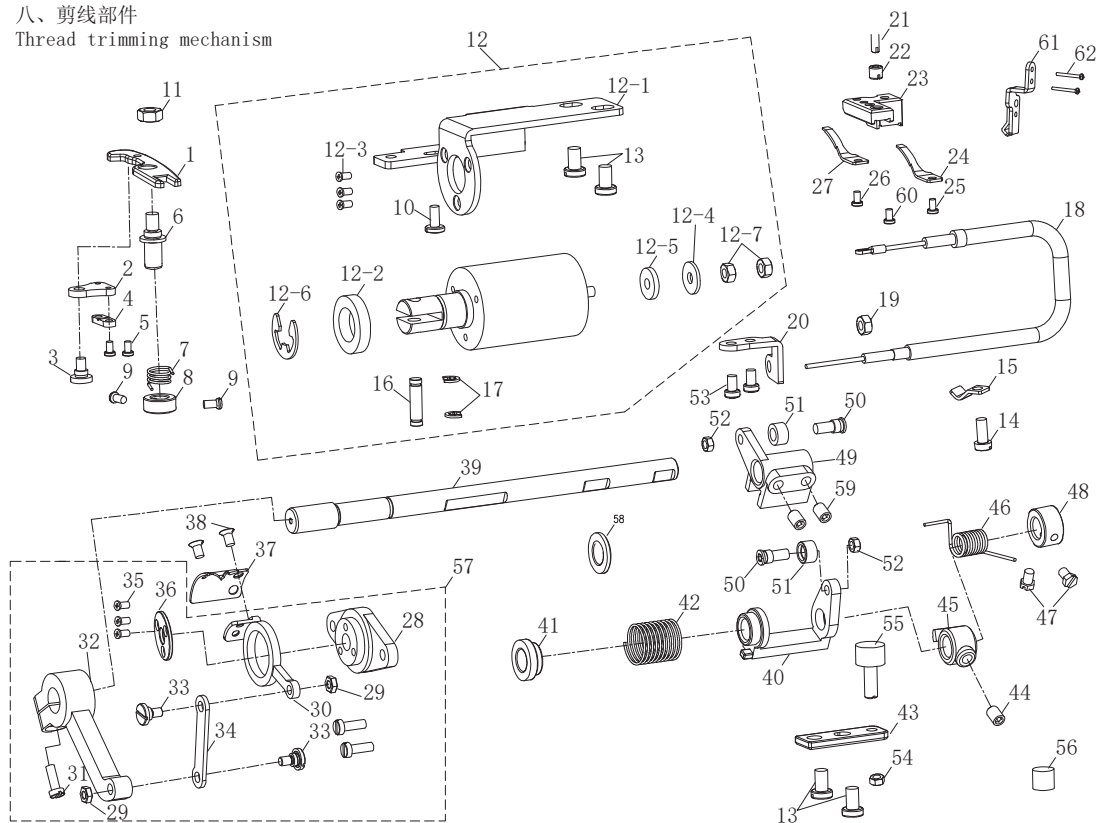
七、供油润滑部件
Lubrication mechanism



7、供油润滑部件\Lubrication mechanism					
序号	新图号	名称	Name of parts	数量	备注
1	030307001A	油泵体	Pump body	1	
2	030307002	油泵大齿轮	Big gear pump	1	
3	030307003	油泵小齿轮	Small gear pomp	1	
4	S093184410	油泵调节板螺钉	Screw	3	
5	030307005	油泵体盖板	Cover	1	
6	030307006	油泵调节板	Throat plate	1	
7	030307007	油泵滤网组件	Filter set	1	
8	S074374013	油泵体螺钉	Screw	3	
9	030307009	油泵体短轴	Shaft	1	
10	S093184404	油泵体盖板螺钉	Screw	2	
11	030307011	上轴油管组件	Oil tube, U	1	
12	030307012	回油管组件	Tube assy	1	
13	030309015	线夹	Tube carrier	2	
14	S044762810	线夹夹螺钉	Screw	2	
15	030307015	下轴油管组件	Oil tube	1	
16	030307016	橡皮塞 (Φ19)	Rubber cap	1	
17	030307018	橡皮塞 (Φ8.8)	Rubber cap	3	

序号	新 图 号	名 称	Name of parts	数量	备注
18	030307018	橡皮塞 (Φ8.8)	Rubber cap	1	
19	030307017	橡皮塞 (Φ11.8)	Rubber cap	1	
21	030301033	油窗组件	Oil gauge window	1	
23	030307023	橡皮塞 (25.5)	Rubber cap	1	
25	S094762814	后窗板螺钉	Screw	11	
26	333070028U4	操作面板	Needle selection box asm.	1	
27	S074374007	紧定螺钉	Screw	2	
28	030307017	橡皮塞 (Φ11.8)	Rubber cap	2	
31	180009019	操作面板连接线	Connecting line of operation panel	1	
32	991009019	油毡	Rubber plug (Φ 8.8)	1	
33	030307034	回油毡夹	Asphalt felt clamp	1	
34	030307001A	油泵组件	Oil pump assembly	1	
35	333007022	上后窗板		1	
36	333007024	上后窗板垫		1	
37	333007022B	下后窗板		1	
38	333007024B	下后窗板垫		1	

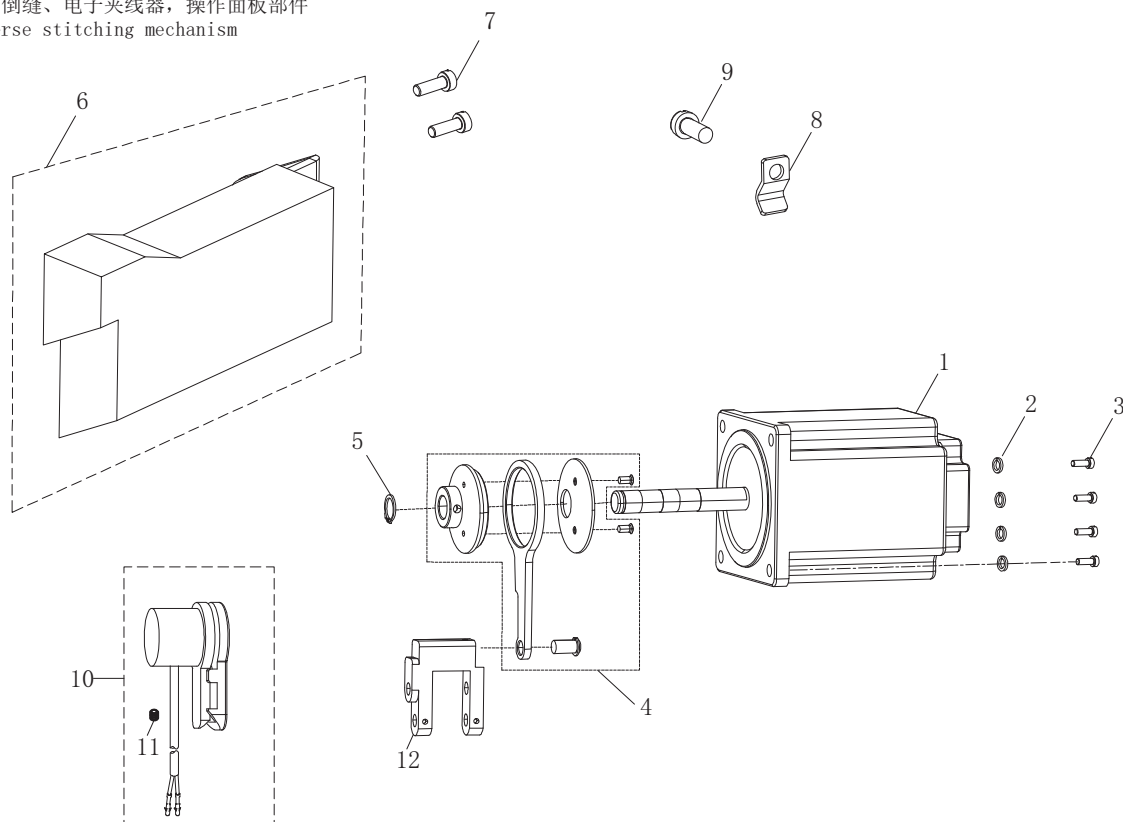
八、剪线部件
Thread trimming mechanism



8、剪线部件/Thread trimming mechanism					
序号	新图号	名称	Name of parts	数量	备注
1	030309001	驱动板	Driven plate	1	
2	030308002	软线支撑板	Wire support	1	
3	030308003	软线支撑板螺钉	Screw	1	
4	030308004	软线连板	Link	1	
5	M070300506	软线连板螺钉	Screw	2	
6	030308006	驱动板轴	Drive plate shaft	1	
7	030308007	驱动板弹簧	Spring	1	
8	030308008	驱动板紧圈	Collar	1	
9	S073574006	驱动板紧圈螺钉	Screw	2	
10	S074374010D	安装架连接螺钉	Screw	1	
11	030308011	驱动轴螺母	Nut	1	
12	030308012	剪线电磁铁转动组件	Tread trimmer solenoid assy	1	
12-1	030308012-1	剪线电磁铁安装架	Thread trimmer solenoid base	1	
12-2	030308012-2	密封垫圈（大）	Seal washer big	1	
12-3	S050400708	剪线电磁铁紧固螺钉	Screw	3	
12-4	W220511515	平垫片	Washer	1	
12-5	030308012-5	密封垫圈（小）	Seal washer small	1	
12-6	030308012-6	E型卡簧	E type clamping spring	1	
12-7	030308012-7	螺母	Nut	2	
13	S075952810C	安装架固定螺钉	Screw	4	
14	S074374008	夹线螺钉	Screw	1	
15	0303080015	线夹	Wire holder	1	
16	0303080016	剪线电磁铁销	Pin	1	
17	030308017	挡圈	Retaining ring	2	
18	333008018G	松线钢绳组件	Tension release wire	1	

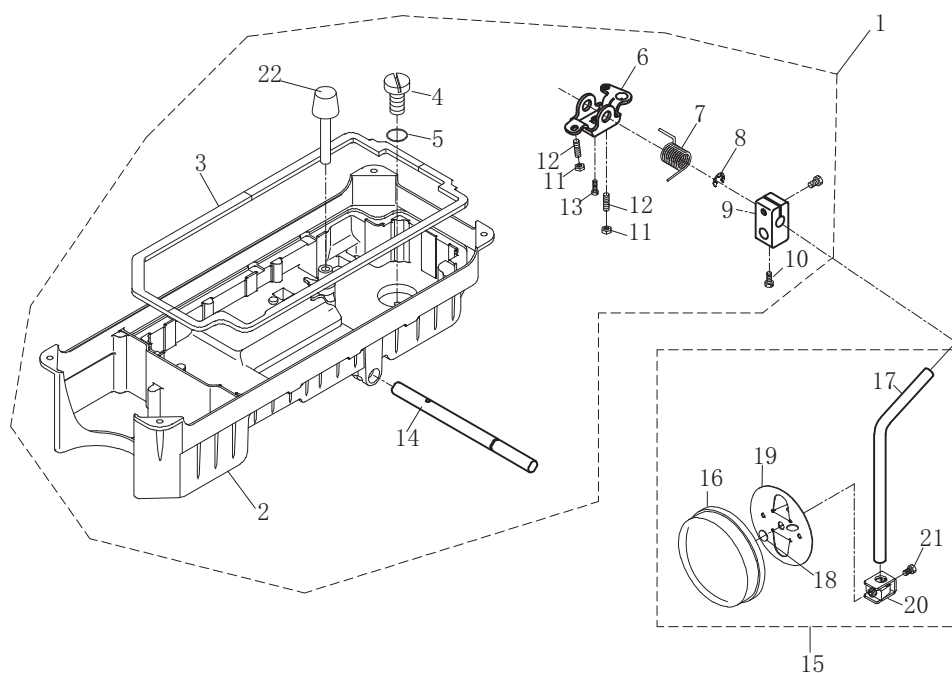
序号	新 图 号	名 称	Name of parts	数量	备注
18	333008018G-1	松线钢绳			
	333008018G-2	松线钢绳护套			
19	N210500805	软线螺母	Nut	2	
20	030308020	软线座	Tension release lever	1	
21	030308021	定刀座螺钉	Screw	1	
22	030308022	定刀座螺母	Nut	1	
23	030308023	定刀座	Holder F-knife	1	
24	030308024	栏线板	Lower thread finger	1	
25	S073574006-1	分线片螺钉	Screw	1	
26	S043574006	定刀片螺钉	Screw	1	
27	030308027	定刀片	Fixed knife	1	
	030308027K	定刀片(宽)	Fixed knife	1	
28	030308028	刀架	Holder M-knife	1	
29	N214374003	刀轴连杆螺母	Nut	2	
30	030308030	刀架(左)	Holder M-knife, L	1	
31	M180500814	驱动曲柄螺钉	Screw	1	
32	030308032	剪线电磁铁驱动曲柄	Driver crank	1	
33	030308033	刀架连杆螺钉	Screw	2	
34	030308034	刀架连杆	Link	1	
35	S043184404	刀架压板螺钉	Screw	3	
36	030308036	刀架压板	Washer	1	
37	030308037	动刀片	Movable knife	1	
38	991006004	动刀固定螺钉	Screw	2	
39	030308039	凸轮曲柄轴	Thread trimmer cam lever shaft	1	
40	030308040	切线凸轮右曲柄	Thread trimmer cam lever R	1	
41	030308041	扭簧端盖	Collar	1	
42	030308042	扭簧	Spring	1	
43	030308043	止动板	Stopper plate	1	
44	S145952806	限位块螺钉	Screw	3	
45	030308045	限位块	Positioning block	1	
46	030308046	凸轮轴扭簧	Spring	1	
47	S204374006	紧圈螺钉	Screw	2	
48	680001014	凸轮轴紧圈	Collar	1	
49	030308049	切线凸轮左曲柄	Thread trimmer cam lever, L	1	
50	030308050	滚轮螺钉	Screw	2	
51	030308051	滚轮	Roller	2	
52	N214374003	滚轮螺母	Nut	2	
53	S074374007P	螺钉	Screw	2	
54	N215952804	螺母	Nut	1	
55	030308060	止动螺钉	Screw	1	
56	030308061	缓冲垫	Packing	1	
57	030308062	刀架曲柄组件	Crank as-tool rest	1	
58	030308063	聚氨酯垫圈	Polyurethane washer	1	
59	S145952806	螺钉	Screw	2	
60	S074374007P	螺钉	Screw	1	
61	030308020	软线座上组件	Assembly on flexible cable base	1	
62	S093574016	螺钉	Screw	2	

九、倒缝、电子夹线器，操作面板部件
Reverse stitching mechanism



9、倒缝、电子夹线器，操作面板部件\Reverse stitching mechanism					
序号	新图号	名称	Name of parts	数量	备注
1	333004036	针距步进电机		1	
2	M180500820B	步进电机安装螺钉		4	
3	W0230500803	弹簧垫片		4	
4	030305071	偏心轮组件		1	
5	991009017	弹性挡圈		1	
6	030309006T	灯开关组件	Protection switch	1	
7	S044762810	保护开关固定螺钉	Screw	2	
8	030309015	线夹	Cord holder	3	
9	S074374007P	线夹螺钉	Screw	3	
10	030301008D	电子加线器组件	Electroni cconductor holder asm.	1	
11	S144762809	电子夹线器固定螺钉	Screw SM3/16X28 L=6	1	
12	333009012	针距调节曲柄	A8. 988S200. 0201-A	1	
14	030309017	钩簧	Hook spring	1	

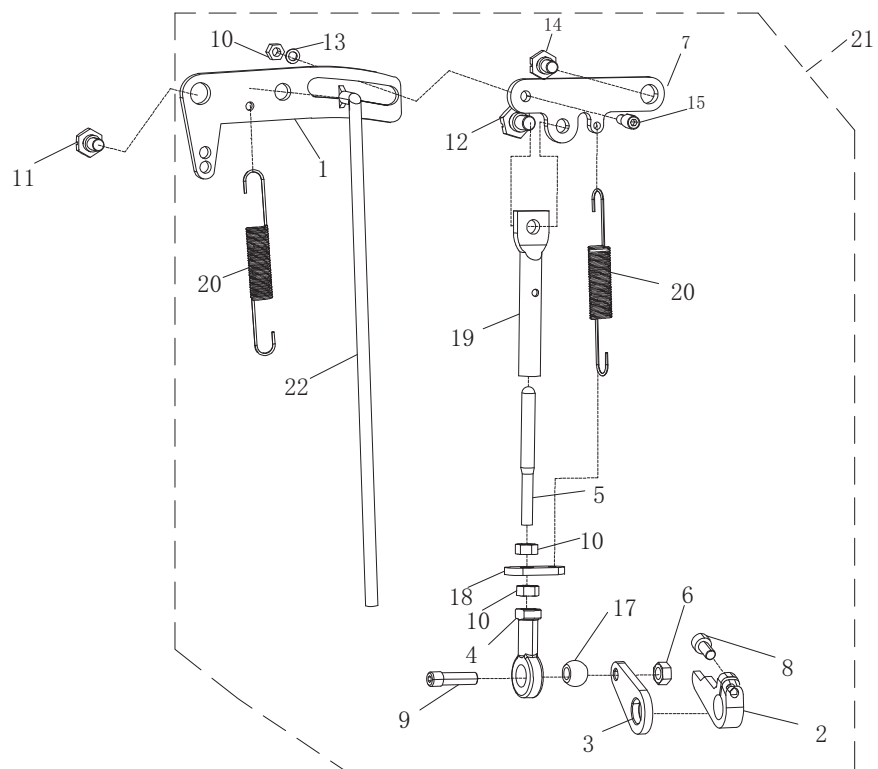
十. 油盘部件
OIL RESERVOIRCOMPONENES



10. 油盘部件\ OIL RESERVOIRCOMPONENES					
序号	新编号	名 称	Name of parts	数量	备注
1	030310001	油盘部件	Oil reservoir asm	1	
2	030310002	油盘	Oil reservoir	1	
3	030310003	油盘垫	Oil reservoir gasket	1	
4	030310004	排油孔螺钉	Screw 5/16x24 L=7	1	
5	030310005	排油孔螺钉O型圈	Rubber ring	1	
6	030310006	抬压脚双向曲柄	Knee lifting rotating arm	1	
7	030310007	双向曲柄扭簧	Spring	1	
8	030310008	抬压脚轴开口挡圈	E-ring 10	1	
9	030310009	抬压脚操纵杆接头	Vertical shaft fitting arm	1	
10	030310010	操纵杆接头螺钉	Screw	2	
11	N210601006	双向曲柄限位调节螺母	Nut M6	2	
12	M120601030	双向曲柄限位调节螺钉	Screw M6 L=30	2	
13	M190601018	双向曲柄螺钉	Screw M6 L=17.5	1	
14	030310014	抬压脚轴	Knee press cross shaft	1	
15	991010015	操纵杆部件	Knee pan plate asm	1	
16	991010016	操纵杆软垫	Knee pan plate cover	1	
17	991010017	操纵杆	Knee pan upright shaft	1	
18	991010018	操纵杆垫	Knee pan plate rubber	1	
19	991010019	操纵板	Knee pan plate	1	
20	991010020	操纵杆接头	Knee pan plate support	1	
21	M190601012	接头螺钉	Screw M6 L=12	1	
22	030310022	抬压脚顶杆	Knee lifter push rod	1	

十一. 自动抬压脚组件

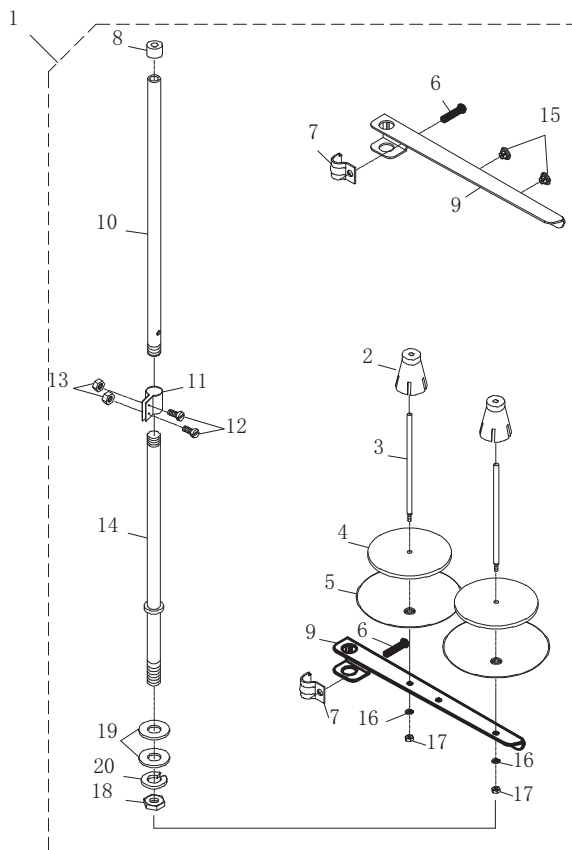
AUTO LIFTER COMPONENTS



11. 自动抬压脚组件\AUTO LIFTER COMPONENTS

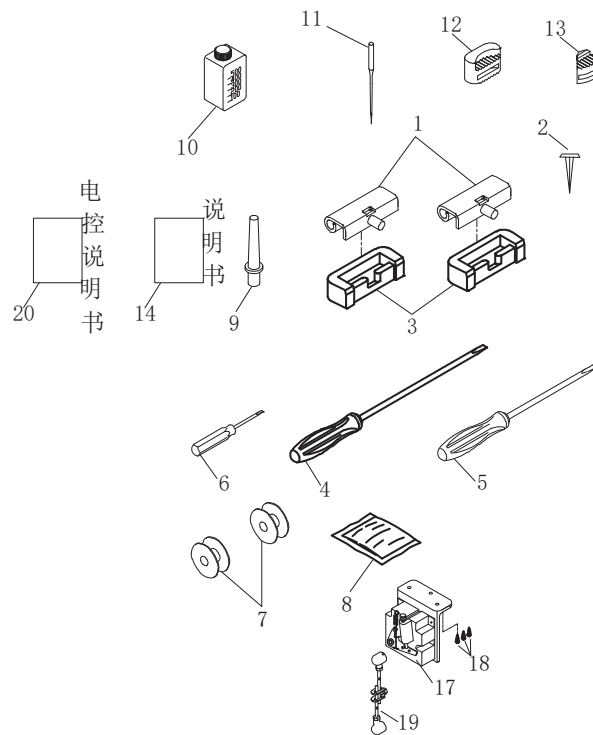
序号	新编号	名 称	Name of parts	数量	备注
1	333004036A-1	后杠杆		1	
2	333004036A-2	同步车抬压曲柄		1	
3	333004036A-3	辅助板		1	
4	333004036A-4	杆端关节轴承		2	
5	333004036A-5	连接杆		1	
6	333004036A-6	六角螺母		1	
7	333004036A-7	同步车驱动后杠杆		1	
8	333004036A-8	曲柄螺钉		1	
9	333004036A-9	辅助板螺栓		1	
10	N210420845	六角螺母		4	
11	030303015	后杠杆螺钉		1	
12	333004036A-10	杠杆上套链接螺钉		1	
13	W230400810	弹簧垫片		1	
14	333004036A-11	驱动杆六角螺钉		1	
15	333004036A-12	驱动杆螺钉		1	
17	333004036A-13	球型连轴		1	
18	333004036A-14	复位弹簧连板		1	
19	333004036A-15	杠杆上套		1	
20	333004036A-16	复位弹簧		1	
21	333004036A	一拖二电控抬压脚（组件）		1	
22	333010022	杠杆抬压脚顶杆		1	

十二. 过线架部件
THREAD STAND COMPONENTS



12. 过线架部件\THREAD STAND COMPONENTS					
序号	新编号	名 称	Name of parts	数量	备注
1	991013001	过线架部件	Thread stand asm	1	
2	991013002	线团防松垫	Spool retainer	2	
3	991013003	线盘钉	Spool pin	2	
4	991013004	线盘轮垫	Spool rest cushion	2	
5	991013005	线盘	Spool rest	2	
6	M090601016	线架过线夹螺钉	Screw M6×16	2	
7	991013007	线架过线夹	Thread guide arm joint	2	
8	991013008	线架杆顶防护橡皮	Spool rest rod rubber cap	1	
9	991013009	线架过线杆	Spool rest arm	2	
10	991013010	线架杆上节	Spool rest rod upper	1	
11	991013011	接架杆接头	Spool rest rod joint	1	
12	M090500814	接架杆接头螺钉	Screw M5×14	2	
13	N210500805	接架杆接头螺母	Nut M5	2	
14	991013014	线架杆下节	Spool rest rod lower	1	
15	991013015	过线圈	Thread guide	2	
16	991013016	线盘钉弹簧垫	Spring washer	2	
17	991013017	线盘钉螺母	Nut M5	2	
18	991013018	线架杆紧固螺母	Nut M6×1.5	1	
19	991013019	线架杆紧固螺母垫圈	Washer 16×30×2.6	2	
20	991013020	紧固螺母弹簧垫圈	Spring washer	1	

十三. 附件
ACCESSORIES



13. 附件\ACCESSORIES

序号	新编号	名 称	Name of parts	数量	备注
1	991014001	机头连接钩组件	Machine hinge plate asm.	2	
2	991014002	机头连接钩座钉	Nail	4	
3	991014003	机头连接钩座	Machine hinge plate	2	
4	991014004	螺丝刀（大）	Screw driver, large	1	
5	991014005	螺丝刀（中）	Screw driver, medium	1	
6	991014006	螺丝刀（小）	Screw driver, small	1	
7	030306011	梭心	Bobbin	2	
8	030314009	机头罩	Macgube head cover	1	
9	991014009	机头支柱	Macgube rest cover	1	
10	991014010	油箱部件	Oil reservoir asm.	1	
11	991003011H-11	机针 DP×17 22#	Needle DP×17 #18	4	
12	030314012	防震垫 (A)	quakeproof washer A	2	
13	030314013	防震垫 (B)	quakeproof washer B	2	
14	303014014	说明书	Instruction book	1	
15	303014015	电控箱	Electric control box	1	
16	303014016	电控箱安装螺钉	Electric box mounting screw	3	
17	303014017	控速器	speed controller	1	
18	303014018	控速器安装螺钉	speed controller screw	3	
19	303014019	控速器拉杆	speed controller pull rod	1	
20	303014020	电控说明书	Electric control manual	1	

NOTES

[illegible]

Dealer:

The Texi logo, featuring a stylized purple flower icon followed by the word "texi" in a lowercase, italicized, purple serif font.